CERTIFICATEOF COMPLIANCE



Roland DG ECO-UV EUV5 Ink

Certificate Number

26 Jan 2021 - 13 Dec 2023

Certificate Period

222417-420

Certified Status

UL 2818 - 2013 Gold Standard for Chemical Emissions for Building Materials, Finishes and Furnishings

Decorative walls are determined compliant in accordance with California Department of Public Health (CDPH) Standard Method V1.2-2017 using a Classroom Environment with an air change of 0.82 hr⁻¹ and a loading of 31.60 m². ; and Decorative walls are determined compliant in accordance with California Department of Public Health (CDPH) Standard Method V1.2-2017 using an Office Environment with an air change of 0.68 hr⁻¹ and a loading of 10.40 m².

Product tested in accordance with UL 2821 test method to show compliance to emission limits on UL 2818. Section 7.1 and 7.2.





GREENGUARD Gold Certification Criteria for Building Products and Interior Finishes

Criteria	CAS Number	Maximum Allowable Predicted Concentration	Units
TVOC (A)	-	0.22	mg/m³
Formaldehyde	50-00-0	9 (7.3 ppb)	μg/m³
Total Aldehydes (B)	-	0.043	ppm
4-Phenylcyclohexene	4994-16-5	6.5	μg/m³
Particle Matter less than 10 µm (C)	-	20	μg/m³
1-Methyl-2-pyrrolidinone (D)	872-50-4	160	μg/m³
Individual VOCs (E)	-	1/2 CREL or 1/100th TLV	-

- (A) Defined to be the total response of measured VOCs falling within the C₆ C₁₆ range, with responses calibrated to a toluene surrogate. Maximum allowable predicted TVOC concentrations for GREENGUARD Gold (0.22 mg/m³) fall in the range of 0.5 mg/m³ or less, as specified in CDPH Standard Method v1.2.
- (B) The sum of all measured normal aldehydes from formaldehyde through nonanal, plus benzaldehyde, individually calibrated to a compound specific standard. Heptanal through nonanal are measured via TD/GC/MS analysis and the remaining aldehydes are measured using HPLC/UV analysis.
- (C) Particle emission requirement only applicable to HVAC Duct Products with exposed surface area in air streams (a forced air test with specific test method) and for wood finishing (sanding) systems.
- (D) Based on the CA Prop 65 Maximum Allowable Dose Level for inhalation of 3,200 μg/day and an inhalation rate of 20 m³/day
- (E) Allowable levels for chemicals not listed are derived from the lower of 1/2 the California Office of Environmental Health Hazard Assessment (OEHHA) Chronic Reference Exposure Level (CREL) as required per the CDPH/EHLB/Standard Method v1.2 and BIFMA level credit 7.6.2 and 1/100th of the Threshold Limit Value (TLV) industrial work place standard (Reference: American Conference of Government Industrial Hygienists, 6500 Glenway, Building D-7, and Cincinnati, OH 45211-4438).



